

TDC® V

The Lockformer TDC® V Roll Former has 12 forming stations and produces TDC® flanges at speeds of up to 50 feet per minute. With famous Lockformer quality, the TDC V Roll Former is built with superior construction including an industrial motor, high precision bearings, a heavy-duty three zone chassis, plate head construction, hardened and group roll shafts, all of which are protected with Lockformer's top quality primer and pain finish.

The TDC V Roll Former is the only transverse duct connector machine on the market certified to comply with SMACNA Duct Connector Standard (DCS) T-25a based on actual laboratory tests across the full range of water gauges. The TDC® V Roll Former allows you to form your own sealable flanges on transverse duct joints during the fabrication process instead of using an add-on flange. The TDC flange, per SMACNA Duct Construction Standard specifications, is formed on the machine's left-hand auxiliary, has unique snap-in corners that eliminate spot welding. Optional rolls are also available for Z-Bar and TDC Clip.



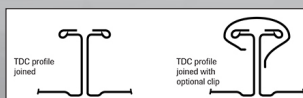
TDC flange profile



Optional clip flange profile



Rollset



TDC® Assembled Profile



The FIRST Premier Partner Program Member
to Join this Elite Group

With rolled on duct flange, save material and labor. Check out the ROI Calculator to measure the payback!

SPECIFICATIONS FOR TDC® V:

CAPACITY:

- 18-24 gauge for TDC®
- 22 gauge for optional Clip Rolls

DEPTH OF POCKET:

- 1-7/8" for TDC®
- 2-1/8" for Clip

OTHER:

- Extended shafts for mounting auxiliary rolls

SPEED:

- 50 feet per minute

MOTOR/VOLTAGE:

- 7.5 H.P. 230/460 volts, 60 cycle, 3 phase, A.C. (22 amps @230V) 1,800 RPM

APPROXIMATE DIMENSIONS:

- Length: 137"
- Width: 38"
- Height: 48"
- Passline: 33"
- Weight: 2,800 lbs.

OTHER TDC ROLL FORMERS AVAILABLE:

