

Lockformer Auxiliary Roll Sets for Standard HVAC Rollformers
© 2018 Mestek Machinery

rev. 2/13/18		LOCKFORMER		Model	20 Ga. Pittsburgh	20 Ga. Pittsburgh Super Speed	14 Ga. Pittsburgh	16 Ga. Pittsburgh	18 Ga. Pittsburgh	20 Ga. Button Punch Snaplock	Triplex Cleatformer	Super 11 (& Oxford) Cleatformer	Standing "S" Cleat	TDC V	TDC 14 Station	TDC 14 Station Triplex	DS Connector & Triplex Connector
Auxiliary Rollset Combinations		Gauge	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price
5/16" Pittsburgh (Female Lock Rolls Only)		20 - 26	Included	Included	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
3/8" Pittsburgh (Female Lock Rolls Only)							Included										
1/2" Pittsburgh (Female Lock Rolls Only)		14 - 18															
1/2" Pittsburgh (Female Lock Rolls Only)		16 - 20					Included						Available Option	Available Option	Available Option	Available Option	Available Option
Pittsburgh Rolls - No Opening Roll		20 - 28			Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Drive Cleat		20 - 26	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Straight Right Angle Flange		16 - 24	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Button Punch Snaplock (Male & Female)		20 - 26								Available Option	Available Option	Available Option					
		24 - 30								Available Option	Available Option	Available Option					
Double Seam (Type "S")		22 - 28	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Double Seam (Type "L")		16 - 20			Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Standing Seam		16 - 20			Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Combination 3-in-1 & 3-Step Gauge Bar		Right Angle Flange	22 - 26									Available Option					
		Standing Seam	23 - 26			Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option
		T-Connection	24 - 26														
3-in-1 Perforating & Notching Arrangement					Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Special 2-in-1 & 2-Step Gauge Bar		Right Angle Flange	22 - 26									Available Option					
		Standing Seam	22 - 26			Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option
2-in-1 Perforating & Notching Arrangement					Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Hemming Rolls (Teardrop)		20 - 24			Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option
Boot Clip		26 - 30											Available Option	Available Option	Available Option	Available Option	Available Option
Complete Set of Drive Cleat Rolls & Slitting Cutting Device					Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
Slitting Cutting Device Only with Conversion Parts for Existing Drive Cleat Rolls					Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option					
"S" Cleat Cutter Attachment												Available Option					
Combination "S" Cleat and Drive Cleat Cutter Attachment											Available Option						
1-1/8" Standing Seam and Right-Angle Flange		16											Available Option	Available Option	Available Option	Available Option	Available Option
1-1/4" Standing Seam and Right-Angle Flange		16											Available Option	Available Option	Available Option	Available Option	Available Option
1-1/2" Standing Seam and Right-Angle Flange		16											Available Option	Available Option	Available Option	Available Option	Available Option
1-1/8" Government Lock (Cup Clip)		22 - 24											Available Option	Available Option	Available Option	Available Option	Available Option
1-1/2" Government Lock (Cup Clip)		20 - 22											Available Option	Available Option	Available Option	Available Option	Available Option
Reinforce On-Center Drive Cleat		22											Available Option	Available Option	Available Option	Available Option	Available Option
TDC Clip														Available Option	Available Option	Available Option	Available Option
Nexus															Available Option	Available Option	Available Option
Z Bar															Available Option	Available Option	Available Option
Flat Hem Rolls for 1/8" Hem			Available Option														
Standing Slip with Assembly Ledge																	Available Option
New England Cleat with 1/2" Assembly Ledge. Can form shap A,B or C with a change of stock size and entrance gauge		20															Available Option
One Pass Adjustable Bar Cleat - 1 1/8", 1 5/8", 2 1/8"		20															Available Option
Reinforced Corner Drive Cleat		18															Available Option
Reinforced On-Center Drive Cleat		22												Available Option	Available Option	Available Option	Available Option
New York Cleat with 1/2" Assembly Ledge		20															Available Option
TDC 16 ga Rolls		16 - 22													Available Option	Available Option	Available Option
High Pressure Double "S" Slip; Can only be formed on 8" inboard position		20															Available Option
Standing "S" Cleat		20										Included (1/2")	Included (1")				Available Option
Corner Slide Connection Rollset "A"		20															Available Option
Corner Slide Connection Rollset "B"		20															Available Option
Two-Pass Adjustable Bar Cleat Pre-Hem Auxiliary		20															Available Option
Combination 3-in-1 & 3-Step Gauge Bar		Right Angle Flange	16 or 20														Available Option
		Standing Seam	16 or 20														Available Option
		T-Connection	16 or 20														Available Option
Combination Standing Seam & Right Angle		1 1/8" High (10-Station)	16														Available Option
		1 1/4" High (10-Station)	16														Available Option
		1 1/2" High (10-Station)	16														Available Option
Streamline Duct, Inside Single "S" Slip		20															Available Option